Applications


## References

## Pages

(

## Electromechanical interface modules



Input

| 17.5 | 9.5 |
| :--- | :--- |



## ABR-1E

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| Output |  | Input and output Very low level switching | Input | Output |
| :---: | :---: | :---: | :---: | :---: |
| 17.5 | 12 | 17.5 | 9.5 | 9.5/17.5 |
| $\begin{aligned} & 1 \mathrm{~N} / \mathrm{O} \\ & 2 \mathrm{~N} / \mathrm{O} \\ & 1 \mathrm{C} / \mathrm{O} \\ & 1 \mathrm{~N} / \mathrm{C}+1 \mathrm{~N} / \mathrm{O} \end{aligned}$ | $1 \mathrm{~N} / \mathrm{O}$ | $1 \mathrm{C} / \mathrm{O}$ | - |  |
| 12 A | 5 A | - |  | 5 A |
| $\begin{aligned} & =24 \mathrm{~V} \\ & =24 \mathrm{~V}, 48 \mathrm{~V} \\ & \sim 115 \ldots 127 \mathrm{~V} \\ & \sim 110 \mathrm{~V} \end{aligned}$ | -- 24 V |  | $\begin{aligned} & =5,24,48 \mathrm{~V} \\ & \sim 115 \ldots 127 / 50 \mathrm{~Hz} \\ & \sim 120 \ldots 127 / 60 \mathrm{~Hz} \\ & \sim 230 \ldots 240 / 50 \mathrm{~Hz} \\ & \sim 230 \ldots 240 / 60 \mathrm{~Hz} \end{aligned}$ | =-- 24 V |
| Mechanical for contacts and/or LED for control | LED for control |  |  |  |
| ABR-1S | ABR-2S | ABR-20B312B | ABS-2E | ABS-2S |
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ABR-1 electromechanical interface modules are supplied in the form of compact modules, 17.5 mm wide.
They are designed for interfacing discrete digital control signals exchanged within an automated system between the processing unit (PLC, numerical controller, etc) and the other components (contactors, solenoid valves, indicator lamps, proximity sensors, etc).
These products are based on contactor technology and are notable for their excellent adaptation to industrial environments, ensured by the fact that they conform to the most recent IEC 947-5-1 standards.

## Composition

The ABR-1 range comprises 2 families :

## Input interfaces

Input interfaces are designed for switching input signals to the processor and are characterized by their high degree of contact reliability : less than 1 fault per 100 million operating cycles at $=17 \mathrm{~V}, 5 \mathrm{~mA}$.
The switching level is sufficiently high to ensure that the interfaces can directly control most contactors and indicator lamps.

## Output interfaces

Output interfaces are designed for the control of preactuators (contactors, solenoid valves, etc) for signalling devices (indicators lamps, audible warnings, etc). They are characterized by a high switching capacity and an average durability 5 times greater than that of traditional interface modules which incorporate standard relays.

1 Override contacts by pressing button (not holding it down) for a simple and quick test during setting up or maintenance operations on the installation
2 Green indicator showing the mechanical position of the contacts
3 LED indicating the control signal state
4 Channel identification : 5 individual characters for $A B 1-R / G$ or one $A B 1-S A 2$ marker tag
5 Connection by screw clamp terminal enabling easy attachment of 2 wires per terminal. The layout of the connection terminals for both families (input and output) is designed for rational wiring and a clear separation between the incoming (processing) and outgoing (power and process control) circuits.

| Characteristics: | Curves: | References: |
| :--- | :--- | :--- |
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Examples of applications with PLCs

(1) Essential on inductive loads (can be replaced with peak limiter - ).

## Environment

| Conforming to standards |  |  |  |  | IEC 947-5-1 |
| :---: | :---: | :---: | :---: | :---: | :---: |
| Product certifications |  |  |  |  | UL, CSA, BV, LROS, DNV |
| Degree of protection | Conforming to IEC 529 (protection against direct contact) |  |  |  | IP 00 |
| Protective treatment |  |  |  |  | "TC" |
| Flame resistance | Conforming to IEC 695-2-1 | Incandescent wire |  | ${ }^{\circ} \mathrm{C}$ | 850 |
|  |  | Conforming to UL 94 |  |  | V0 |
| Shock resistance | Conforming to IEC 68-2-27 | Semi-sinusoidal waves 11 ms |  |  | 50 gn |
| Vibration resistance | Conforming to IEC 68-2-6 | $10 . . .55 \mathrm{~Hz}$ |  |  | 6 gn |
| Resistance to electrostatic Conforming to IEC 801-2 charges |  | Level 3 |  | kV | 8 |
| Resistance to rapid transients | Conforming to IEC 801-4 | On power supply |  | kV | 2 |
|  |  | On I/O |  | kV | 1 |
| Resistance to shock waves | Conforming to IEC 255-4 | $\begin{aligned} & \text { Waveform } \\ & 1.2 / 50 \mathrm{~ms} ; 0.5 \mathrm{~J} \end{aligned}$ | $\mathrm{U} \leq 50 \mathrm{~V}$ | kV | 0.5 |
|  |  |  | U $>50 \mathrm{~V}$ | kV | 2.5 |
| Cross-sections which may be connected | Flexible cable with no cable end | 1 or 2-wire |  | $\mathrm{mm}^{2}$ | 0.6...2.5 |
|  | Flexible cable with cable end | 1 or 2-wire |  | $\mathrm{mm}^{2}$ | 0.34...2.5 |
|  | Rigid cable | 1-wire |  | mm ${ }^{\text {2 }}$ | 0.27... 4 |
|  |  | 2-wire |  | $\mathrm{mm}^{2}$ | 0.27...2.5 |
| Operating position |  |  |  |  | Any |
| Ambient air temperature around the device | Unrestricted operation |  |  | ${ }^{\circ} \mathrm{C}$ | -5...+ 40 |
|  | Permissible at Un |  |  | ${ }^{\circ} \mathrm{C}$ | -20... 60 |
|  | Storage |  |  | ${ }^{\circ} \mathrm{C}$ | -40... 70 |
| Operating altitude |  |  |  | m | $\leq 3000$ |
| Installation category | Conforming to IEC 947-1 |  |  |  | II |
| Degree of pollution | Conforming to IEC 947-5-1 |  |  |  | 3 |
| Mounting |  |  |  |  | Standard rails $\longleftarrow 25$ |


| Presentation: | Curves: | References: |
| :--- | :--- | :--- |
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## Interfaces

For discrete signals
Electromechanical interface modules

Control circuit characteristics $\left(40^{\circ} \mathrm{C}\right.$ ambient temperature)


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| :--- | :--- | :--- | | Dimensions, schemes: |
| :--- |

## Electrical durability of contacts

Test conditions : in accordance with standard IEC 947-5-1 set up for rated control voltage, operating rate : $1800 \mathrm{cycles} / \mathrm{hour}$. ( 0.5 Hz ).


AC-12 : control of resistive loads and isolated solid state loads via optocoupler
$\cos \varphi \geq 0.9$

Operating cycles in millions

(A)
d.c. loads


DC-12 : control of resistive loads and isolated solid state loads via optocoupler $\mathrm{L} / \mathrm{R} \leq 1 \mathrm{~ms}$


AC-13 : control of isolated solid state loads via transformer
$\cos \varphi \geq 0.65$

AC-14 : control of weak electromagnetic loads of electromagnets $\leq 72 \mathrm{VA}$
make: $\cos \varphi=0.3$
break: $\cos \varphi=0.3$
AC-15 : control of electromagnetic loads of electromagnets > 72 VA
make: $\cos \varphi=0.7$
break: $\cos \varphi=0.4$

$$
\begin{array}{ll}
1 & 24 \mathrm{~V} \\
2 & 48 \mathrm{~V} \\
3 & 127 \mathrm{~V} \\
4 & 230 \mathrm{~V}
\end{array}
$$



124 V
248 V
3127 V

DC-13 : control of electromagnets
$L / R \leq 2 \times($ Ue $x$ le) in ms.
Ue: rated operating voltage
le: rated operating current

## Interfaces

For discrete signals
Electromechanical interface modules
Control circuit : a.c. or d.c.


ABR 1E318B


ABR 1S102B


ABF C08Reen

| Input interface modules (1)(17.5 mm pitch) |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
| Display | Composition | Control circuit | Enclosure Reference colour |  | Weight |
|  |  | V |  |  | kg |
| Mechanical (2) | $1 \mathrm{~N} / \mathrm{O}$ | ~ 230/240 | Grey | ABR 1E101M | 0.090 |
|  | $1 \mathrm{C} / \mathrm{O}$ | $\sim 230 / 240$ | Grey | ABR 1E301M | 0.090 |
| $\begin{aligned} & \text { Mechanical (2) } \\ & \text { + LED (3) } \end{aligned}$ | $1 \mathrm{~N} / \mathrm{O}$ | $\sim 24$ | Grey | ABR 1E118B | 0.095 |
|  |  | $\sim 48$ | Grey | ABR 1E118E | 0.095 |
|  |  | --110... 127 (4) | Grey | ABR 1E112F | 0.095 |
|  |  | $\sim 115 . .127$ | Grey | ABR 1E111F | 0.095 |
|  |  | $\sim 230 / 240$ | Grey | ABR 1E111M | 0.095 |
|  | $2 \mathrm{~N} / \mathrm{O}$ | $\sim 24$ | Grey | ABR 1E418B | 0.095 |
|  |  | $\bar{\sim} 48$ | Grey | ABR 1E418E | 0.095 |
|  |  | --110...127(4) | Grey | ABR 1E412F | 0.095 |
|  |  | $\sim 115 . .127$ | Grey | ABR 1E411F | 0.095 |
|  |  | $\sim 230 / 240$ | Grey | ABR 1E411M | 0.095 |
|  | $1 \mathrm{C} / \mathrm{O}$ | $\sim 24$ | Grey | ABR 1E318B | 0.095 |
|  |  | $\bar{\sim} 48$ | Grey | ABR 1E318E | 0.095 |
|  |  | --110...127(4) | Grey | ABR 1E312F | 0.095 |
|  |  | $\sim 115 . .127$ | Grey | ABR 1E311F | 0.095 |
|  |  | $\sim 230 / 240$ | Grey | ABR 1E311M | 0.095 |
| Output terminals-relays (1) (17.5 mm pitch) |  |  |  |  |  |
| Display | Composition | Control circuit | Enclosure Reference colour |  | Weight |
|  |  | V |  |  | kg |
| Mechanical (2) | $1 \mathrm{~N} / \mathrm{O}$ | --24 | Grey | ABR 1S102B | 0.090 |
|  | $2 \mathrm{~N} / \mathrm{O}$ | --24 | Grey | ABR 1S402B | 0.090 |
|  | $1 \mathrm{C} / \mathrm{O}$ | --24 | Grey | ABR 1S302B | 0.090 |
|  | $1 \mathrm{~N} / \mathrm{C}+1 \mathrm{~N} / \mathrm{O}$ | --24 | Grey | ABR 1S602B | 0.090 |
| $\begin{aligned} & \text { Mechanical (2) } \\ & + \text { LED (3) } \end{aligned}$ | $1 \mathrm{~N} / \mathrm{O}$ | $\sim 24$ | Grey | ABR 1S118B | 0.095 |
|  |  | こ 48 | Grey | ABR 1S118E | 0.095 |
|  |  | $\sim 115 . .127$ | Grey | ABR 1S111F | 0.095 |
|  | $2 \mathrm{~N} / \mathrm{O}$ | $\approx 24$ | Grey | ABR 1S418B | 0.095 |
|  |  | $\overline{\approx 48}$ | Grey | ABR 1S418E | 0.095 |
|  |  | $\sim 110$ | Grey | ABR 1S411F | 0.095 |
|  | 1 C/O | $\sim 24$ | Grey | ABR 1S318B | 0.095 |
|  |  | こ 48 | Grey | ABR 1S318E | 0.095 |
|  |  | $\sim 110$ | Grey | ABR 1S311F | 0.095 |
|  | $1 \mathrm{~N} / \mathrm{C}+1 \mathrm{~N} / \mathrm{O}$ | $\sim 24$ | Grey | ABR 1S618B | 0.095 |
|  |  | $\bar{\sim}$ | Grey | ABR 1S618E | 0.095 |
|  |  | $\sim 110$ | Grey | ABR 1S611F | 0.095 |
| Commoning links |  |  |  |  |  |
| Description | For common | Colour | Distance $\quad$ Referencebetweencable ends |  | Weight |
|  |  | cm |  |  | kg |
| Commoning links in modules $8 \times 1$ mm $^{2}$ | Coil | White |  | ABF C08R12W | 0.020 |
|  |  |  |  | ABF C08R02W | 0.010 |
|  | $\sim$ | Red |  | ABF C08R12R | 0.020 |
|  |  |  |  | ABF C08R02R | 0.010 |
|  | $\overline{--}$ | Blue $\quad \frac{1}{2}$ |  | ABF C08R12B | 0.020 |
|  |  |  |  | ABF C08R02B | 0.010 |

(1) Connection by screw-clamp.
(2) By green mechanical indicator light for contact(s) activated electrically or mechanically by pressing the test button.
(3) By green LED illuminated when control signal is present.
(4) With polarization (+ on A1, - on A2).

| Presentation: | Characteristics: | Curves: |
| :--- | :--- | :--- |
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Dimensions, schemes

Interfaces
For discrete signals
Electromechanical interface modules

Dimensions
ABR 1E


ABR 15



Schemes
-- 24 V or ~ 230 V interfaces with mechanical indication
$1 \mathrm{~N} / \mathrm{O} \quad 1 \mathrm{C} / \mathrm{O} \quad 2$ N/O

$1 \mathrm{~N} / \mathrm{C}+1 \mathrm{~N} / \mathrm{O}$

$\approx 24 \mathrm{~V}$ or $\approx 48 \mathrm{~V}$ interfaces with mechanical indication + LED 1 N/O $1 \mathrm{C} / 0$

2 N/O

-- / ~ 110 V or ~ $\mathbf{2 3 0}$ V interfaces with mechanical indication + LED


| Presentation: | Characteristics: | Curves: | References: |
| :--- | :--- | :--- | :--- |
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ABR-2 electromechanical interface modules complement the ABR-1 range. They are characterised by micro relay technology which allows reduced dimensions and very low switching levels (TTL, HCMOS, analogue signals).
The ABR-2 family is in the form of slim compact modules, 9.5 mm wide for input interface modules, 12 mm wide for output interface modules and 17.5 mm wide for very low level switching products.

## Description

The ABR-2 comprises 3 families :

Input interfaces ( 9.5 mm pitch)
Input interfaces are designed for switching input signals to a processor and are characterized by their high degree of contact reliability : less than 1 fault per 100 million operating cycles at =-1 $17 \mathrm{~V}, 5 \mathrm{~mA}$.
An assured immunity to current leakages $\leq 2 \mathrm{~mA}$, and a wide coil voltage range (0.7 to 1.25 Un).

Output interfaces (12 mm pitch)
Output interfaces are designed for the control of preactuators (contactors, solenoid valves, etc) for signalling devices (indicators lamps, audible warnings etc). They are characterized by a high switching capacity and an assured immunity to current leakages $\leq 2 \mathrm{~mA}$. A lower cost version without LED signalling is available.

Low level switching input and output interfaces (17.5 mm pitch) with $1 \mathrm{C} / \mathrm{O}$ contact.
These interfaces are designed for switching logic (TTL or HCMOS) and analogue signals.
Warning : never switch inductive loads with this type of interface.

The front panel of the ABR-2 electromechanical interface module comprises :
1 LED indicating the control signal state
2 Channel identification : 5 individual characters for AB1-R/G or 1 AB1-SA2 marker tag
3 Connection by screw clamp terminal enabling easy attachment of 2 wires per terminal. The layout of the connection terminals for both families (input and output) is designed for rational wiring and a clear separation between the incoming (processing) and outgoing (power and process control) circuits.

| Characteristics: | Curves: | References: |
| :--- | :--- | :--- |
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## Examples of applications with PLCs



ABR 2Eeee»


ABR 2SB12B
(1) Essential on inductive loads (can be replaced with peak limiter --L- ).

Environment

| Conforming to standards |  |  |  |  | IEC 947-5-1 |
| :---: | :---: | :---: | :---: | :---: | :---: |
| Product certifications |  |  |  |  | UL, CSA, BV, LROS, DNV |
| Degree of protection | Conforming to IEC 529 (protection against direct contact) |  |  |  | IP 20 |
| Protective treatment |  |  |  |  | "TC" |
| Flame resistance | Conforming to IEC 695-2-1 | Incandescent wir |  | ${ }^{\circ} \mathrm{C}$ | 960 |
|  |  | Conforming to U |  |  | V0 |
| Shock resistance | Conforming to IEC 68-2-27 | Semi-sinusoidal | ves 11 ms |  | 30 gn |
| Vibration resistance | Conforming to IEC 68-2-6 | $10 . .150 \mathrm{~Hz}$ |  |  | 3 gn |
| Resistance to electrostatic discharges | Conforming to IEC 801-2 | Level 3 |  | kV | 8 |
| Resistance to electromagnetic fields | Conforming to IEC 801-3 | Level 3 ; 27... 10 | MHz | V/m | 10 |
| Resistance to rapid | Conforming to IEC 801-4 | On power supply |  | kV | 2 |
|  |  | On I/O |  | kV | 1 |
| Resistance to shock | Conforming to IEC 947-1 | Waveform | $\mathrm{U}<50 \mathrm{~V}$ | kV | 0.5 |
|  |  | 1.2/50 $\mu \mathrm{s}$; 0.5 J | $\mathrm{U}<150 \mathrm{~V}$ | kV | 1.5 |
|  |  |  | $\mathrm{U}<300 \mathrm{~V}$ | kV | 2.5 |
| Cross-sections which | Flexible cable with no cable end | 1 or 2-wire |  | mm ${ }^{2}$ | 0.6...2.5 |
| may be connected | Flexible cable with cable end | 1 or 2-wire |  | $\mathrm{mm}^{2}$ | 0.34...2.5 |
|  | Rigid cable | 1-wire |  | $\mathrm{mm}^{2}$ | 0.27... 4 |
| Operating position |  |  |  |  | Any |
| Ambient air temperature | Unrestricted operation |  |  | ${ }^{\circ} \mathrm{C}$ | -5... +40 |
|  | Operation from 0.85...1.1 Us (assigned voltage) |  |  | ${ }^{\circ} \mathrm{C}$ | -5...+55 |
|  | Operation restricted to Us (assigned voltage) |  |  | ${ }^{\circ} \mathrm{C}$ | $-25 \ldots+70$ (2) |
|  | Storage |  |  | ${ }^{\circ} \mathrm{C}$ | $-40 \ldots+80$ |
| Operating altitude |  |  |  | m | $\leq 3000$ |
| Installation category | Conforming to IEC 947-1 |  |  |  | 11 |
| Degree of pollution | Conforming to IEC 947-1 |  |  |  | 2 |
| Mounting |  |  |  |  | Standard rails $-25 \square$ |

## Mounting

| Presentation: | Curves: | References: | Dimensions, schemes: |
| :--- | :--- | :--- | :--- |
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## Interfaces

For discrete signals
Slim electromechanical interface modules

Control circuit characteristics $\left(40^{\circ} \mathrm{C}\right.$ ambient temperature)

| Type of interface |  | ABR <br> 2E112B | ABR 2E112E | ABR <br> 2E115F | ABR <br> 2E116F | ABR <br> 2E111M | ABR <br> 2S112B | $\begin{aligned} & \text { ABR } \\ & \text { 2S102B } \end{aligned}$ | $\begin{aligned} & \text { ABR } \\ & \text { 2•B312B (1) } \end{aligned}$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Rated voltage (Us) | V | --- 24 | --- 48 | $\underset{115 \ldots 127}{\widetilde{\sim}}$ | $\overline{\widetilde{1} 20 . . . ~} 127$ | $230 . . .240$ | --- 24 | --- 24 | --- 24 |
| Current frequency | Hz | - | - | 50 | 60 | 50/60 | - | - | - |
| Energization threshold | V | 16.9 | 37.3 | 93 | 97 | 186 | 16.9 | 14.5 | 16.9 |
| Maximum operating voltage | V | 28.8 | 57.6 | 140 | 140 | 264 | 28.8 | 28.8 | 28.8 |
| Maximum drop-out voltage (Uo) | V | 3.8 | 8.5 | 25.4 | 25.4 | 48 | 3.8 | 2 | 3.8 |
| Maximum current (at Us) | mA | 19.5 | 11 | 14 | 16 | 15 | 28 | 18 | 23 |
| Minimum holding current | mA | 2 | 2 | 2.5 | 2.5 | 2.5 | 2 | 1.3 | 2 |
| Maximum dissipated power (at Us) 50 Hz | W | - | - | 0.66 | - | 0.54 | - | - | - |
| 60 Hz | W | 0.45 | 0.52 | - | 0.73 | 0.77 | 0.64 | 0.43 | 0.55 |
| Disappearance of voltage maximum time up to which contact is maintained | ms | 1 | 1 | 10 | 10 | 10 | 1 | 5 | 1 |
| Display of control circuit by LED |  | Yes | Yes | Yes | Yes | Yes | Yes | No | Yes |
| Built-in protection reversed polarity |  | Yes | Yes | - | - | - | Yes | Yes | Yes |

## Contact characteristics ( $40^{\circ} \mathrm{C}$ ambient temperature)

| Type of interface |  |  | ABR 2Eeee॰ | ABR 2S112B | ABR 2S102B | ABR 20B312B (1) |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Composition |  |  | $1 \mathrm{~N} / \mathrm{O}$ | $1 \mathrm{~N} / \mathrm{O}$ | $1 \mathrm{~N} / \mathrm{O}$ | $1 \mathrm{C} / \mathrm{O}$ |
| Maximum rated operating voltage (Ue max) | Conforming to IEC 947-5-1 | $\sim \mathrm{V}$ | 127 | 230 | 230 | 48 |
|  |  | --- V | 100 | 120 | 120 | 48 |
| Maximum switching voltage |  | $\sim \mathrm{V}$ | 140 | 250 | 250 | 60 |
|  |  | --- V | 125 | 150 | 150 | 60 |
| Operating current frequency |  | Hz | 50/60 | 50/60 | 50/60 | 50/60 |
| Thermal current Ith | Conforming to IEC 947-1 | A | 1 | 5 | 5 | 0.05 |
| Rated operating current (le) for 1 million operating cycles | Conforming to IEC 947-5-1 <br> Ue max AC12 <br>  <br> AC14  | A | 1 | 3 | 3 | - |
|  |  | A | 0.5 | 1 | 1 | - |
|  |  | A | 0.5 | 1 | 1 | - |
|  | Conforming to IEC 947-5-1 DC12 <br> Ue :-- 24 V $\mathrm{DC13}$ | A | 1 | 1.7 | 1.7 | - |
|  |  | A | 1 | 1.5 | 1.5 | - |
| $\frac{\text { Minimum switching current }}{\text { Minimum switching voltage }}$ |  | mA | 1 | 5 | 5 | 0.01 |
|  |  |  |  | V | 5 | 5 | 5 | 0.01 |
| Protection against short-circuits | For $\mathrm{Ik} \leq 1 \mathrm{kA}$ (~) and $\leq 100 \mathrm{~A}$ (---) Type and value of recommended fuse |  | Type : quick-blow fuse with high breaking capacity |  |  |  |
|  |  | A | 2 | 6.3 | 6.3 | 0.4 |
| Low level contact Number of faults <br> reliability $(17 \mathrm{~V}, 5 \mathrm{~mA}) /$ per " n " million operating cycles <br> ABR- $2 \mathrm{pB}(30 \mathrm{mV}, 10 \mu \mathrm{~A})$  | Number of faults per "n" million operating cycles |  | 1 per 100 million |  |  |  |
| Other characteristics |  |  |  |  |  |  |
| Maximum operating time <br> at Us (bounce included) | Between energization of coil and closing of N/O contact | ms | 10 | 10 | 10 | 6 |
|  |  | ms | 30 | - | - | - |
|  | Between energization of coil and opening of $\mathrm{N} / \mathrm{C}$ contact | ms | - | - | - | 6 |
|  | Between de-energization of coil --and opening of N/O contact | ms | 6 | 12 | 5 | 6 |
|  |  | ms | 30 | - | - | - |
|  | Between de-energization of coil and closing of N/C contact | ms | - | - | - | 6 |
| Maximum duration of bounce |  | ms | 5 | 5 | 5 | 2 |
| No make before break Maximum make <br> guaranteed between <br> before break or break On energization <br> On de-energization   " $\mathrm{N} / \mathrm{C}$ " and " $\mathrm{N} / \mathrm{O}$ " contacts before make time |  | ms | - | - | - | 5 |
|  |  | ms | - | - | - | 2 |
| Maximum operating rate | At no-load | Hz | 10 | 10 | 10 | 10 |
|  | At le | Hz | 0.5 | 0.5 | 0.5 | - |
| Mechanical durability in millions of operating cycles |  |  | 20 | 10 | 10 | 20 |
| Rated insulation voltage | Conforming to IEC 947-1 | V | 300 | 300 | 300 | 300 |
|  | Conforming to VDE 0110 group C | V | 250 | 250 | 250 | 250 |
| Insulation test voltage for 1 min | Coil circuit/contact circuits | kV rms | 2 | 4 | 4 | 1.5 |
|  | Wired interface/earth | kV rms | 2.5 | 2.5 | 2.5 | 2.5 |
|  | Between open contacts | kV rms | 0.75 | 1 | 1 | 1 |

(1) Do not switch inductive loads.

## Electrical durability of contacts (ABR 2S)

Test conditions : in accordance with standard IEC 947-5-1 set up for rated control voltage.

## a.c. loads

Operating cycles in millions


AC12 : control of resistive loads and isolated solid state loads via optocoupler $\cos \varphi \geq 0.9$

Operating cycles in millions

(A)

AC14 : control of weak electro-magnetic loads of electro-magnets $\leq 72 \mathrm{VA}$
make : $\cos \varphi=0.3$
break : $\cos \varphi=0.3$
AC15 : control of electro-magnetic loads of electro-magnets $>72 \mathrm{VA}$
make : $\cos \varphi=0.7$
break : $\cos \varphi=0.4$

## d.c. loads

Operating cycles in millions


DC12 : control of resistive loads and isolated solid state loads via optocoupler
$\mathrm{L} / \mathrm{R} \leq 1 \mathrm{~ms}$

Operating cycles in millions
124 V

(A)

DC13 : control of electro-magnets
$\mathrm{L} / \mathrm{R} \leq 2 \times$ (Ue x le) in ms .
Ue : rated operating voltage
le : rated operating current
(with a load protection diode)

124 V
248 V
3115 V
4230 V

Interfaces
For discrete signals
Slim electromechanical interface modules
Control circuit : a.c. or d.c.


| Input modules (9.5 mm pitch) <br> Indication <br> Composition | Control circuit |
| :--- | :--- | :--- | :--- | :--- | ---: |$\quad$| Sold inUnit <br> lots of <br> reference |
| :--- |
| With LED $1 \mathrm{~N} / \mathrm{C}$ |


| Output modules (12 mm pitch) <br> Indication <br> Composition | Control circuit |
| :--- | :--- | :--- | :--- | :--- | ---: |$\quad$| Sold inUnit <br> lots oference |
| :--- |
| Without |

$\left.\begin{array}{llllr}\hline \begin{array}{l}\text { Modules for very low level switching (17.5 mm pitch) } \\ \text { Indication } \\ \text { Composition }\end{array} & \text { Control circuit }\end{array}\right)$

| Flexible comb accessories |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
| Description | For common | Colour | Distance between cable ends | Reference | Weight |
|  |  |  | cm |  | kg |
| Flexible comb modularity $8 \times 1$ mm $^{2}$ | Coil | White | 12 | ABF C08R12W | 0.020 |
|  |  |  | 2 | ABF C08R02W | 0.010 |
|  | $\sim$ | Red | 12 | ABF C08R12R | 0.020 |
|  |  |  | 2 | ABF C08R02R | 0.010 |
|  | =- | Blue | 12 | ABF C08R12B | 0.020 |
|  |  |  | 2 | ABF C08R02B | 0.010 |

(1) Do not switch inductive loads.

| Presentation: <br> page 6/46 | Characteristics: <br> pages $6 / 47$ and $6 / 48$ | Curves: <br> page $6 / 49$ |
| :--- | :--- | :--- | | Dimensions, schemes: |
| :--- |

## Dimensions,

 schemesInterfaces
For discrete signals
Slim electromechanical interface modules

Dimensions
ABR 2E11e0 ABR 2S1•2B


ABR 2EB312B


ABR 2SB312B


Circuit diagrams
ABR 2E112B (-- 24 V )


ABR 2S102B (-- 24 V )


ABR 2E112E (-- 48 V )


ABR 2S112B (-- 24 V )


ABR 2E11•F/M (~115... 240 V )


ABR 2eB312B (-- 24 V )



The ABS-2 solid-state interface relays are supplied in the form of compact modules which appear identical to the ABR-2 electromechanical family.
They are designed for interfacing discrete digital control signals exchanged within an automated system between the processor (PLC, numerical controller, etc) and the other components (contactors, solenoid valves, indicator lamps, proximity sensors, etc).
They are suitable for use in equipment which requires the benefits of electronic technology : a high operating rate, virtually unlimited durability, silent operation, etc. These products are notable for their high performance and excellent adaptation to industrial environments, ensured by the fact that they conform to the most recent IEC standards.

## Composition

The ABS-2 range comprises 2 families :

## Input interfaces

The 9.5 mm wide input interfaces are designed for switching input signals to processors. They offer a wide choice of electrical isolation between signals due to the wide range of input voltages from $=-5 \mathrm{~V}$ to $\sim 230 \mathrm{~V}$.

## Output interfaces

Output interfaces are designed for the control of preactuators (contactors, solenoid valves, etc) for the signalling devices (indicator lamps, audible warnings, etc).
Two widths are available, 9.5 and 17.5 mm , depending on the switched current.

The 17.5 mm version comprises a 9.5 mm interface and an integrated 8 mm spacer. This device can, with its increased ventilation, switch high levels of currents.

The front panel of the ABS-2 slim solid-state interface modules comprises:
1 LED indicating the state of the control signal.
2 Channel identification : 5 individual characters for AB1-/G or one AB1-SA2 marker tag.
3 Connection by screw clamp terminal enabling easy attachment of 2 wires per terminal.
The layout of the connection terminals for both families (input and output) is designed for rational wiring and a clear separation between the incoming (processing) and outgoing (power and process control) circuits.
4 Integrated spacer.

| Characteristics: | References, curves: | Dimensions, schemes: |
| :--- | :--- | :--- |
| pages $6 / 53$ to $6 / 55$ | page $6 / 56$ | page 6/57 |

Examples of applications with PLCs
Interfacing PLC discrete inputs


Interfacing PLC discrete outputs


Environment

| Conforming to standards |  |  |  |  | IEC 947-5-1 <br> Draft standard IEC 17 B secretariat 200 |
| :---: | :---: | :---: | :---: | :---: | :---: |
| Product certifications |  |  |  |  | UL, CSA, BV, LROS, DNV |
| Degree of protection | Conforming to IEC 529 (protection against direct contact) |  |  |  | IP 20 |
| Protective treatment |  |  |  |  | "TC" |
| Flame resistance | Conforming to IEC 695-2-1 | Incandescent wire |  | ${ }^{\circ} \mathrm{C}$ | 960 |
|  |  | Conforming to UL 94 |  |  | Vo |
| Shock resistance | Conforming to IEC 68-2-27 | Semi-sinusoidal waves 11 ms |  |  | 30 gn |
| Vibration resistance | Conforming to IEC 68-2-6 | $10 . .150 \mathrm{~Hz}$ |  |  | 5 gn |
| Resistance to electrostatic discharges | Conforming to IEC 801-2 | Level 3 |  | kV | 8 |
| Resistance to electromagnetic fields | Conforming to IEC 801-3 | Level 3 ; 27... 1000 MHz |  | V/m | 10 |
| Resistance to rapid transients | Conforming to IEC 801-4 Level 3 | On power supply |  | kV | 2 |
|  |  | On I/O |  | kV | 1 |
| Resistance to shock waves | Conforming to IEC 947-1 | $\begin{aligned} & \text { Waveform } \\ & 1.2 / 50 \mathrm{~ms} ; 0.5 \mathrm{~J} \end{aligned}$ | $\mathrm{U}<50 \mathrm{~V}$ | kV | 0.5 |
|  |  |  | $\mathrm{U}<150 \mathrm{~V}$ | kV | 1.5 |
|  |  |  | U < 300 V | kV | 2.5 |
| Cross-sections which may be connected | Flexible cable with no cable end | 1 or 2-wire |  | $\mathrm{mm}^{2}$ | 0.6...2.5 |
|  | Flexible cable with cable end | 1 or 2-wire |  | $\mathrm{mm}^{2}$ | 0.34...2.5 |
|  | Rigid cable | 1-wire |  | $\mathrm{mm}^{2}$ | 0.27... 4 |
| Operating position |  |  |  |  | Any |
| Ambient air temperature around the device | Unrestricted operation |  |  | ${ }^{\circ} \mathrm{C}$ | -5... 55 |
|  | Operation at Us |  |  | ${ }^{\circ} \mathrm{C}$ | -25... 70 |
|  | Storage |  |  | ${ }^{\circ} \mathrm{C}$ | -40... +80 |
| Operating altitude |  |  |  | m | $\leq 300$ |
| Installation category | Conforming to IEC 947-1 |  |  |  | 11 |
| Degree of pollution | Conforming to IEC 947-1 |  |  |  | 2 |
| Mounting |  |  |  |  | Standard rails - 25 |


| Presentation: | References, curves: | Dimensions, schemes: |
| :--- | :--- | :--- |
| page $6 / 52$ | page $6 / 56$ | page $6 / 57$ |

## Interfaces

For discrete signals
Slim solid-state interface modules

| Control circuit characteristics ( $55^{\circ} \mathrm{C}$ ambient temperature) |  |  |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Type of interface |  |  | ABS <br> 2EC01EA | ABS <br> 2EC01EB | ABS <br> 2EC01EE | ABS 2EA01EF | ABS 2EA02EF | ABS <br> 2EA01EM | ABS <br> 2EA02EM |
| Rated voltage Us | =- | V | 5 | 24 | 48 | - | - | - | - |
|  | $\sim$ | V | - | - | - | $\begin{aligned} & 115 / 127 \\ & 50 \mathrm{~Hz} \end{aligned}$ | $\begin{aligned} & 120 / 127 \\ & 60 \mathrm{~Hz} \end{aligned}$ | $\begin{aligned} & 230 / 240 \\ & 50 \mathrm{~Hz} \end{aligned}$ | $\begin{aligned} & 230 / 240 \\ & 60 \mathrm{~Hz} \end{aligned}$ |
| Maximum voltage | --- | V | Negative logic 6 (TTL) | 28.8 | 57.6 | - | - | - | - |
|  | $\sim$ | V | - | - | - | 140 | 140 | 264 | 264 |
| Maximum current at Us | =- | mA | 13.6 | 12 | 10.5 | - | - | - | - |
|  | $\sim$ | mA | - | - | - | 14 | 17 | 12.5 | 15 |
| State 1 assured | -- | V | 3.75 | 16.9 | 36 | - | - | - | - |
|  |  | mA | 4.5 | 7.7 | 7.5 | - | - | - | - |
|  | $\sim$ | V | - | - | - | 86.3 | 90 | 173 | 173 |
|  |  | mA | - | - | - | 8.4 | 9.7 | 7.9 | 9.3 |
| State 0 assured | --- | V | 2 | 5.6 | 10.8 | - | - | - | - |
|  |  | mA | 0.09 | 2 | 2 | - | - | - | - |
|  | $\sim$ | V | - | - | - | 25.4 | 25.4 | 48 | 48 |
|  |  | mA | - | - | - | 2.5 | 2.5 | 2.5 | 2.5 |
| State 1 display |  |  | Yes | Yes | Yes | Yes | Yes | Yes | Yes |
| Internal protection reversed polarity |  |  | Yes | Yes | Yes | - | - | - | - |
| Output circuit characteristics |  |  |  |  |  |  |  |  |  |
| Rated operating voltage Ue | =-- | V | 5... 48 |  |  |  |  |  |  |
| Min/max voltage | --- | V | 2/60 |  |  |  |  |  |  |
| Min/max current switched |  | mA | 1/50 |  |  |  |  |  |  |
| Maximum residual current at state 0 |  | mA | 0.1 |  |  |  |  |  |  |
| Maximum volt drop at state 1 |  | V | 1 |  |  |  |  |  |  |
| Internal protection |  |  | Reversed pold | olarity |  |  |  |  |  |
| External protection |  |  | Against short-circuits for $\mathrm{Ik} \leq 100 \mathrm{~A}$ (---) Quick-blow fuse, ref. : HA21 0.25 A or equivalent |  |  |  |  |  |  |
| Other characteristics |  |  |  |  |  |  |  |  |  |
| Type of interface |  |  | ABS <br> 2EC01EA | ABS <br> 2EC01EB | ABS <br> 2EC01EE | ABS 2EA01EF | ABS 2EA02EF | ABS 2EA01EM | ABS <br> 2EA02EM |
| Time delay characteristics Response time max $\mathrm{Ue} \leq 30 \mathrm{~V}$ le $\geq 5 \mathrm{~mA}$ | $0 \rightarrow 1$ | ms | 0.05 | 0.05 | 0.05 | 10 | 10 | 10 | 10 |
|  | $1 \rightarrow 0$ | ms | 0.4 | 0.4 | 0.4 | 20 | 20 | 20 | 20 |
| Maximum switching rate <br> Duty cycle 50 \% <br> $\mathrm{Ue} \leq 30 \mathrm{~V}$ le $\geq 5 \mathrm{~mA}$ |  | Hz | 1000 | 1000 | 1000 | 25 | 25 | 25 | 25 |
| Rated insulation voltage |  |  | Conforming to IEC 947-1:300 V |  |  |  |  |  |  |
|  |  |  | Conforming to VDE 0110 : 250 V group C |  |  |  |  |  |  |
| Insulation test voltage for 1 minute |  | kVrms | 4 |  |  |  |  |  |  |
|  | Wired interface/earth | kVrms | 2.5 |  |  |  |  |  |  |


| Presentation: | References, curves: | Dimensions, schemes: |
| :--- | :--- | :--- |
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Control circuit characteristics $\left(55^{\circ} \mathrm{C}\right.$ ambient temperature)

(1) See temperature derating curves.

| Presentation: <br> page $6 / 52$ | References, curves: <br> page $6 / 56$ |
| :--- | :--- |
|  | Dimensions, schemes: <br> page $6 / 57$ |
|  | 年 Telemecanique |

References,
curves

## Interfaces

For discrete signals
Slim solid-state interface modules

| Solid-state input modules |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Width | Input circuit |  | Output circuit |  | Sold in lots of | Unit reference | Weight |
|  | Current | Nominal voltage | Current | Nominal voltage |  |  |  |
| mm |  | V |  | V |  |  | kg |
| 9.5 | =- | 5 | =-- | 5... 48 | 5 | ABS 2EC01EA | 0.029 |
|  |  | 24 | =- | 5...48 | 5 | ABS 2EC01EB | 0.029 |
|  |  | 48 | =- | 5...48 | 5 | ABS 2EC01EE | 0.029 |
|  | $\sim$ | 115...127 (50 Hz) | =-- | 5...48 | 5 | ABS 2EA01EF | 0.032 |
|  |  | 120... 127 (60 Hz) | =- | 5...48 | 5 | ABS 2EA02EF | 0.032 |
|  |  | 230...240 (50 Hz) | =- | 5...48 | 5 | ABS 2EA01EM | 0.033 |
|  |  | 230... 240 (60 Hz) | =- | 5... 48 | 5 | ABS 2EA02EM | 0.033 |
| Solid-state output modules |  |  |  |  |  |  |  |
| Width | Input cir |  | Output | cuit | Sold in | Unit | Weight |
|  | Current | Nominal voltage | Current | Nominal voltage | lots of | reference |  |
| mm |  | V | A | V |  |  | kg |
| 9.5 | -- | 24 | =-2 | 24... 48 | 5 | ABS 2SC01EB | 0.034 |
|  |  |  | $\sim 2.3$ | 24... 230 | 5 | ABS 2SA01MB | 0.034 |
| 17.5 | =- | 24 | =-3 | 24...48 | 1 | ABS 2SC02EB | 0.043 |
|  |  |  | $\sim 3$ | 24... 230 | 1 | ABS 2SA02MB | 0.044 |

## Accessories

For connecting commons, use ABF C08ee® flexible combs (Please consult your Regional Sales Offices).
Temperature derating curve for solid-state output modules Uc = Us = =-- 24 V

## ABS 2SC01EB d.c.



## ABS 2SA01MB a.c.

le (A)


1 Vertical module alone or adjacent to modules with low heat dissipation.


3 Vertical module mounted with 2 modules with identical heat dissipation on both sides.

## ABS 2SC02EB d.c.



ABS 2SA02MB a.c.


Horizontal module alone or adjacent to modules with low heat dissipation.


4 Horizontal module mounted with 2 modules with identical heat dissipation on both sides

| Presentation: | Characteristics: | Dimensions, schemes: |
| :--- | :--- | :--- |
| page $6 / 52$ | pages $6 / 53$ to $6 / 55$ | page $6 / 57$ |

## Dimensions,

 schemesInterfaces
For discrete signals
Slim solid-state interface modules

Dimensions
ABS 2E/ABS 2So0100


ABS 2Se02•e


## Circuit diagrams

Solid-state input modules
ABS 2ECeeoe
ABS 2EA•e0॰
ABS 2Eecee


Solid-state output modules
ABS 2SC00EB
ABS 2SA0@MB



